

**Garant**

**Carbide boring bar E.. SDUCR 93°, for indexable inserts DC., right-hand,  
Shank Ø / insert size: 25/11mm**


**Order data**

Order number	260318 25/11
GTIN	4062406065966
Item class	21T

**Technical description**

Insert size	11 mm
Minimum pre-drill $\varnothing D_{\min}$	32 mm
suitable indexable insert	DC.. 11T3..
Pack of insert screws	269028 8
Overhang $L_1$	200 mm
Setting angle $\kappa$	93 degrees
Centre offset $L_3$	16 mm
ISO code toolholder	E25S SDUCR/L11
Clamping height $L_2$	24 mm
Overall length $L$	250 mm
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15